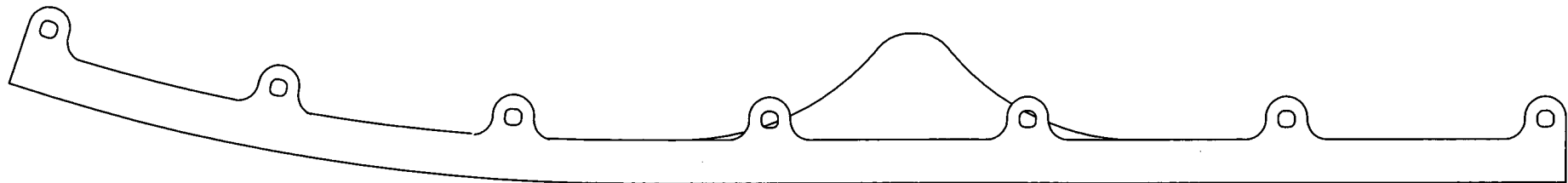
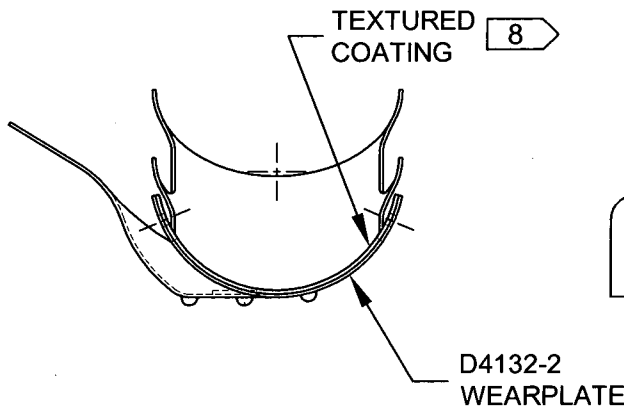
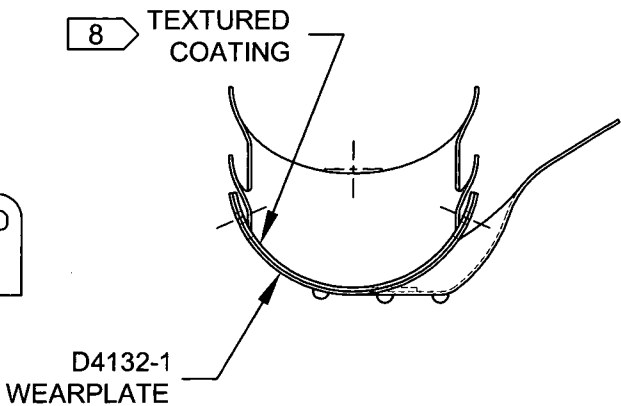


QTY -041	QTY -042	PART NUMBER	DESCRIPTION
X		D4132-041	WEARPLATE, LH FWD
	X	D4132-042	WEARPLATE, RH FWD
1		D4132-1	WEARPLATE
	1	D4132-2	WEARPLATE
A/R	A/R	TEXTURED COATING	SEALANT



D4132-041 WEARPLATE, LH FWD



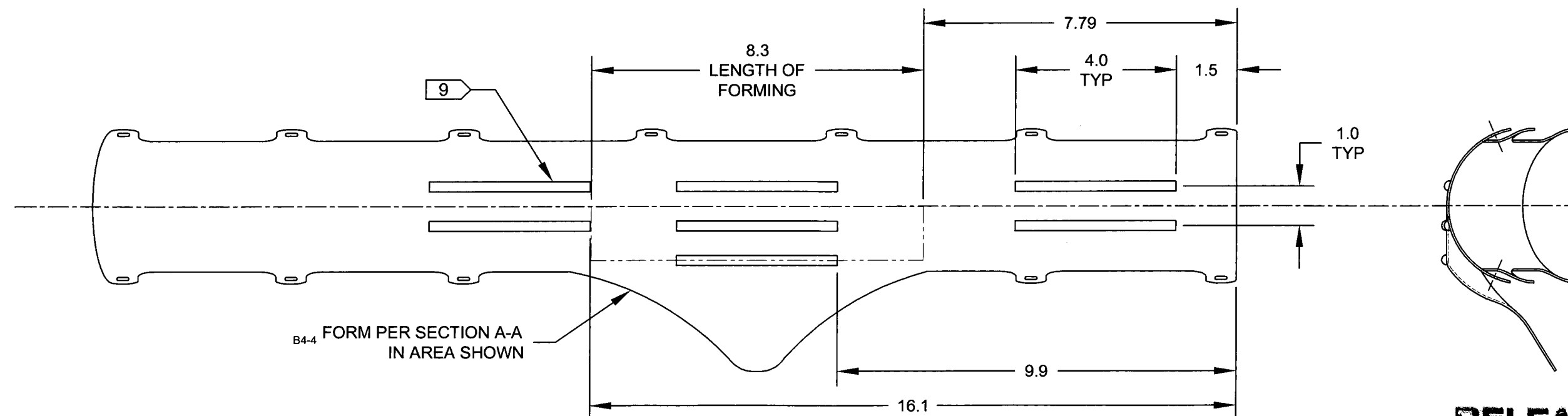
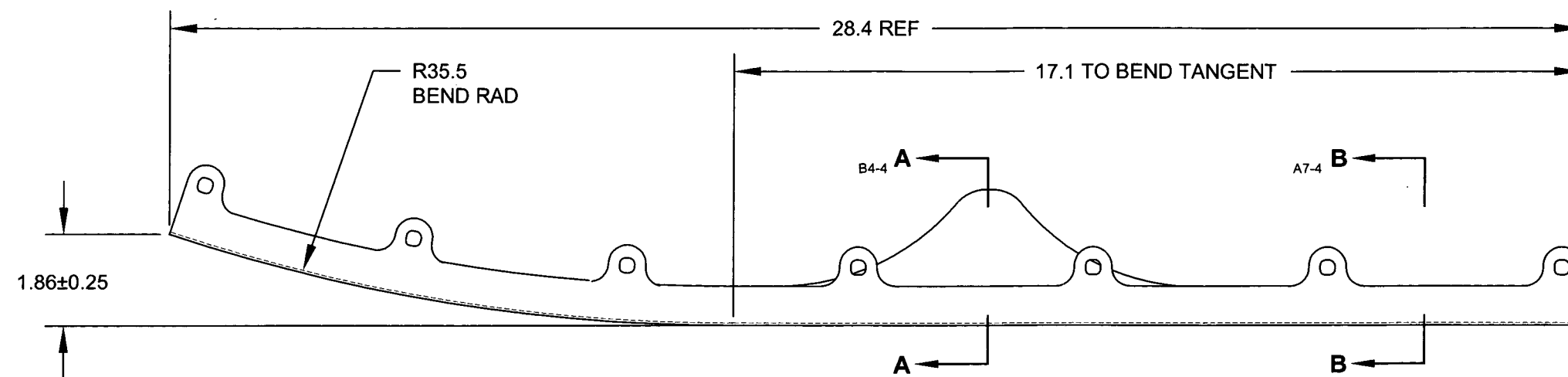
D4132-042 WEARPLATE, RH FWD

RELEASED

2014 NOV 24
ScN 14-628

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: DART P/N "D4132-xxx" PER QSI 044 6.1 ON INSIDE SURFACE
 - 7) WEIGHT: -041/-042 = 2.1 lbs
 - 8) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 4.9

C	REMOVE D4132-3 FROM D4132-041/-042 (ZN D8-1). REMOVE POWDER COAT (A8-2, A8-3) TEXTURED COATING WAS D4132-3 (BOM TABLE) TOLERANCE OF DRAIN HOLE DIMENSION (ZN C3-5)	AK	14.08.07
B	0.450 WAS 0.300 (B6-5), 0.49 WAS 0.34 (B6-6), 9.774 WAS 9.824 (D4-5, D4-6), 14.448 WAS 14.548 (D5-5, D6-6) 5.024 WAS 5.099 (D4-5, D4-6)	CP	10.09.15
A	NEW ISSUE	CP	10.06.15
REV.	DESCRIPTION	BY	DATE
DESIGN	AK	DART AEROSPACE USA, INC	
DRAWN	AK	KENT, WA	
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JL	D4132	SHEET 1 OF 6
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE, FWD	NTS
DATE	14.08.07	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



B4-4 FORM PER SECTION A-A
IN AREA SHOWN

D4132-1 WEARPLATE, LH

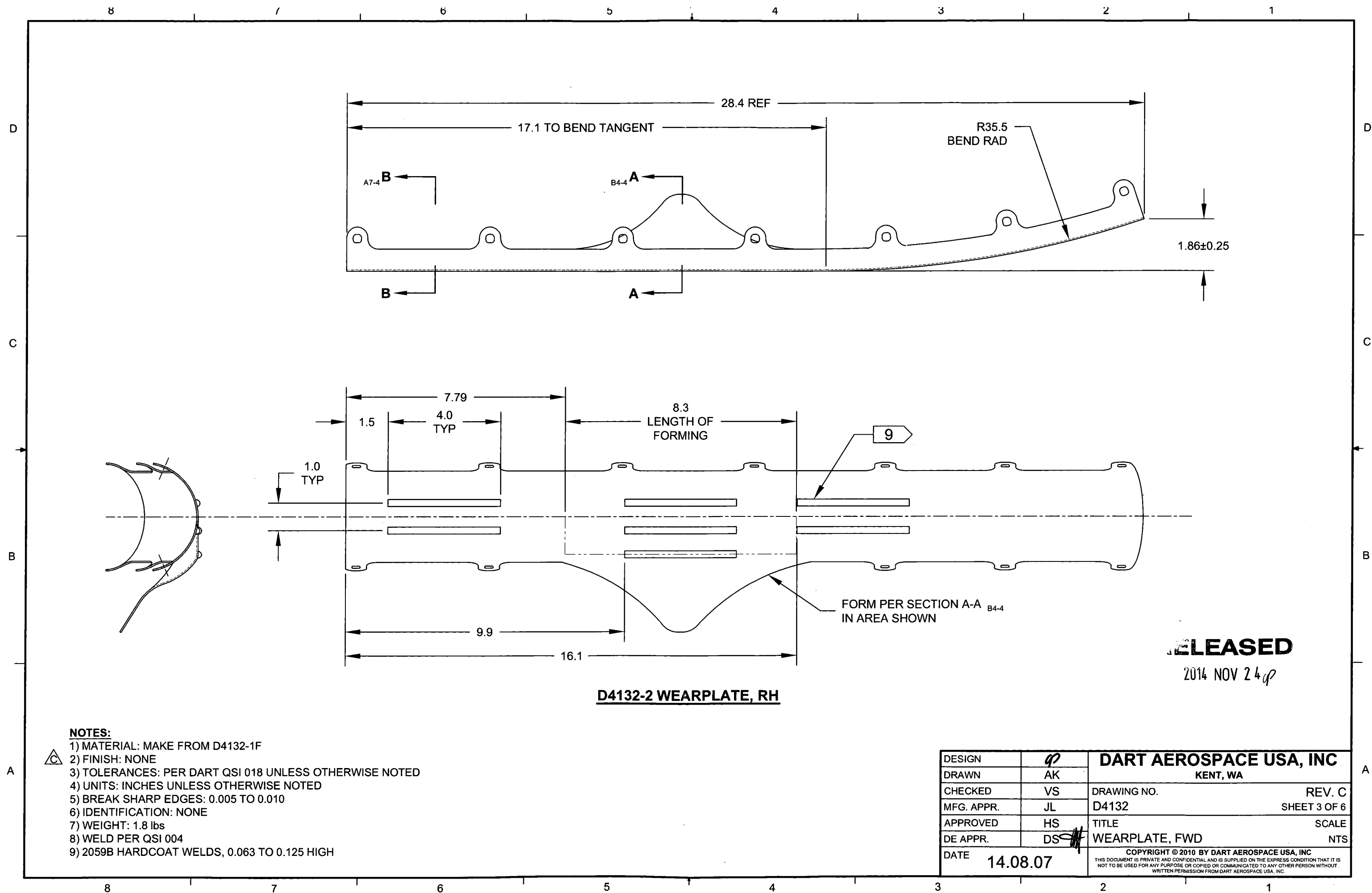
RELEASED

2014 NOV 24 *lp*

NOTES:

- NOTES:**
- 1) MATERIAL: MAKE FROM D4132-1F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.8 lbs
 - 8) WELD PER QSI 004
 - 9) 2059B HARDCOAT WELDS, 0.063 TO 0.125 HIGH

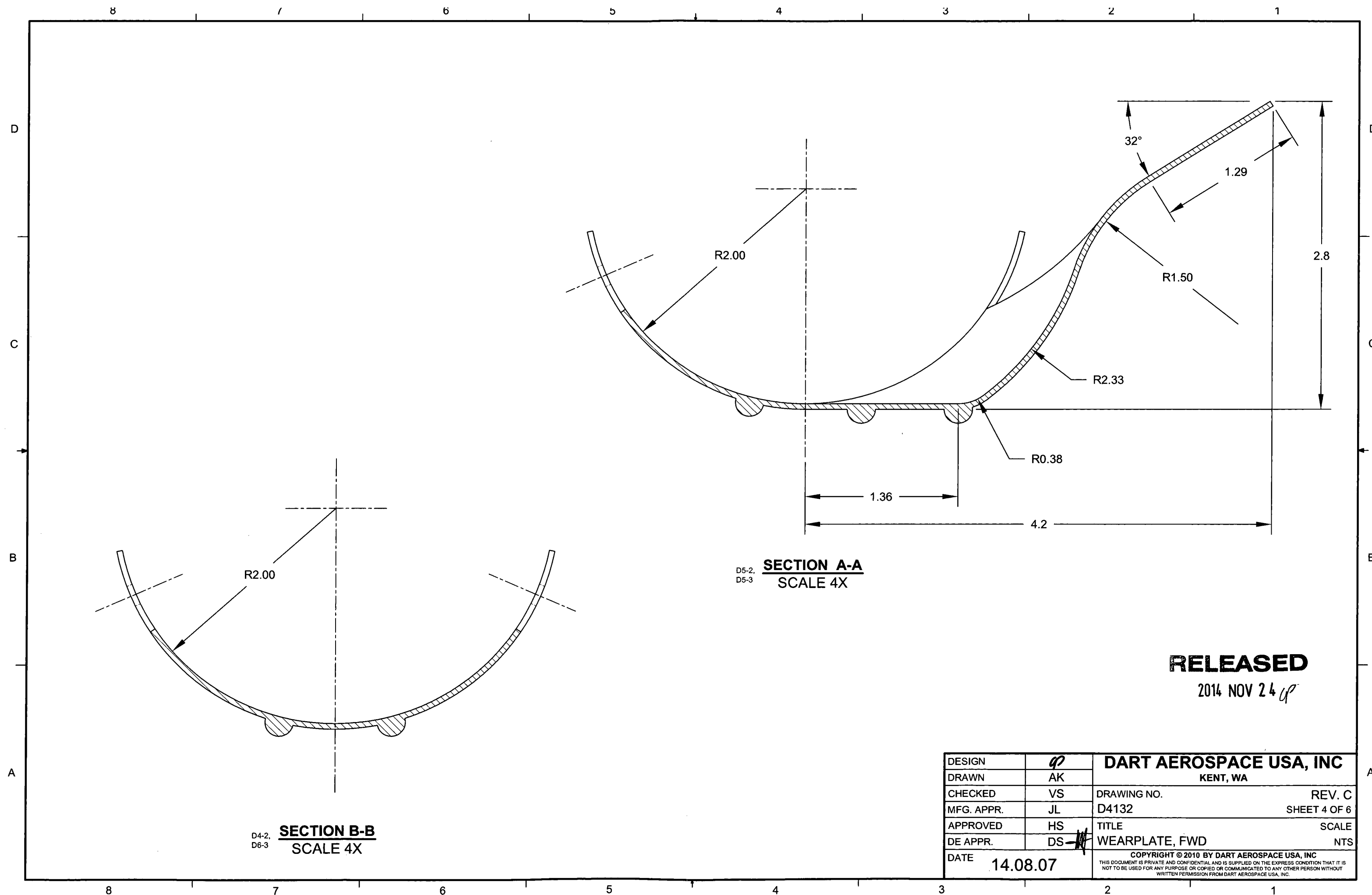
DESIGN	40	DART AEROSPACE USA, INC KENT, WA	
DRAWN	AK		
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JL	D4132	SHEET 2 OF 6
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE, FWD	NTS
DATE 14.08.07		COPYRIGHT © 2010 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



NOTES:

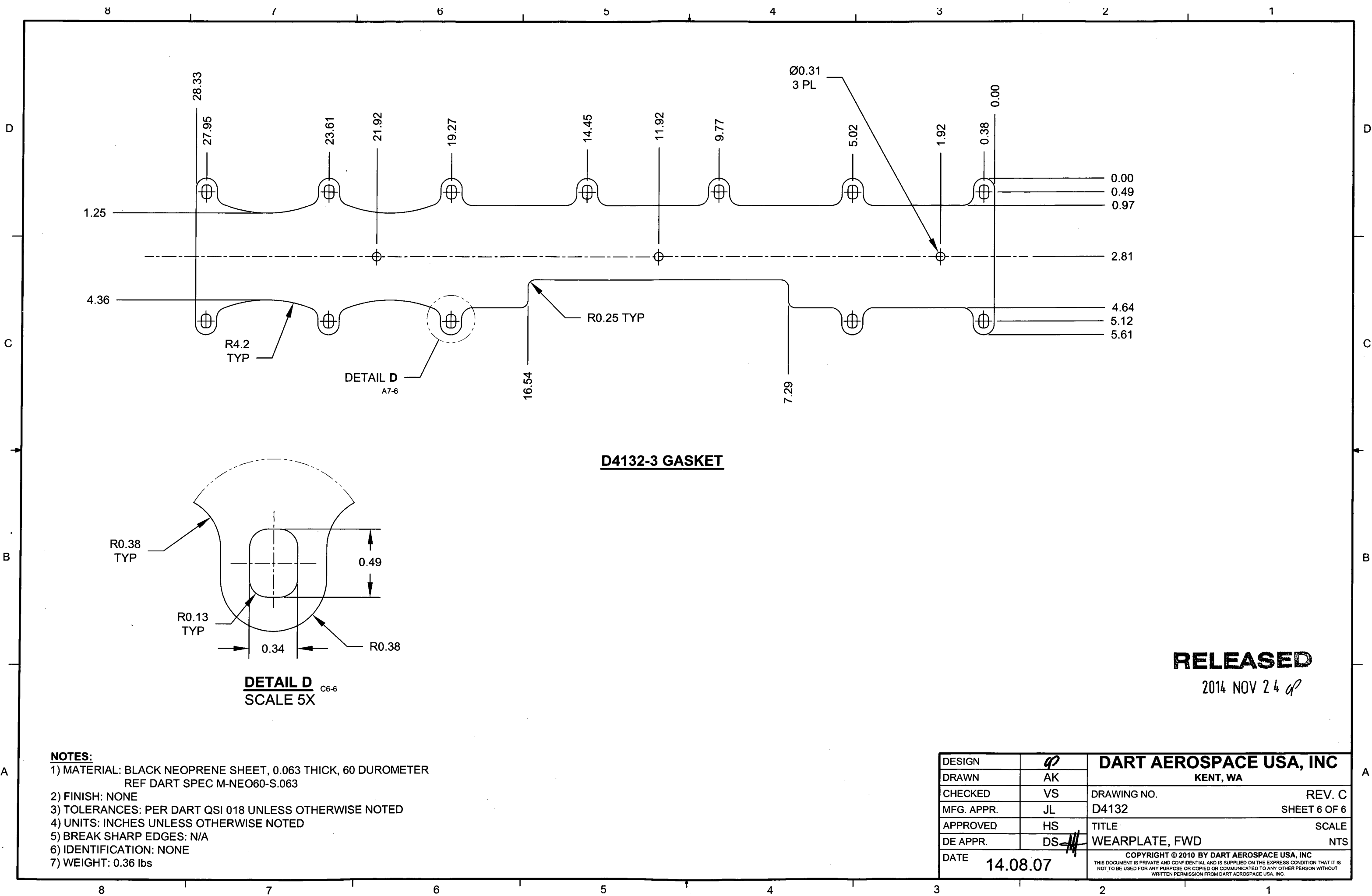
- 1) MATERIAL: MAKE FROM D4132-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.8 lbs
- 8) WELD PER QSI 004
- 9) 2059B HARDCOAT WELDS, 0.063 TO 0.125 HIGH

DESIGN	AK	DART AEROSPACE USA, INC	
DRAWN	AK	KENT, WA	
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JL	D4132	SHEET 3 OF 6
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE, FWD	NTS
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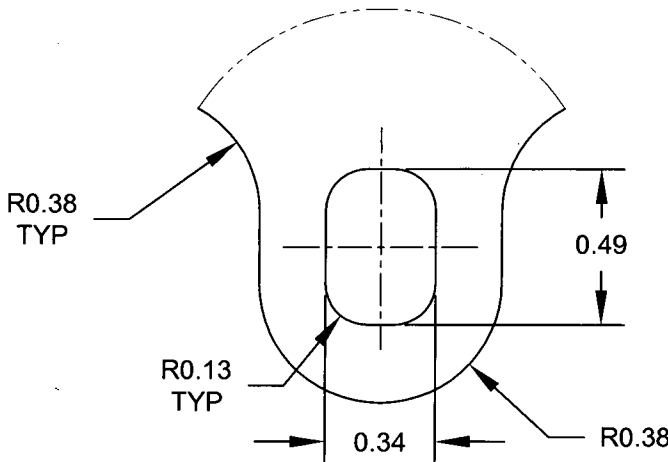


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2014 NOV 24 *qp*

DESIGN	<i>qp</i>	DART AEROSPACE USA, INC KENT, WA	
DRAWN	AK		
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JL	D4132	SHEET 4 OF 6
APPROVED	HS	TITLE	SCALE
DE APPR.	DS <i>[Signature]</i>	WEARPLATE, FWD	NTS
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D4132-3 GASKET



DETAIL D
SCALE 5X C6-6

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF DART SPEC M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.36 lbs

RELEASED

2014 NOV 24

DESIGN	gp	DART AEROSPACE USA, INC KENT, WA	
DRAWN	AK		
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JL	D4132	SHEET 6 OF 6
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE, FWD	NTS
DATE	14.08.07	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC	
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